

APPENDIX D

AIR QUALITY IMPACT ANALYSIS METHODOLOGY

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D.1 GENERAL APPROACH

The approach to assessing air quality impacts for a new or modified emission source generally begins by determining the impacts of the proposed facilities alone. If the impacts of the facilities are below specified significance impact levels, then no further analysis is required. The significant impact levels were previously presented in Table 4.1.1. If the impacts of proposed facilities are found to exceed a significant impact level, further analysis considering other existing sources and background pollutant concentrations is required for that significant impact level.

The approach used to analyze the potential impacts of the Stanton proposed IGCC facilities, as described in detail in the following subsections, was developed in accordance with accepted practice. Guidance contained in EPA manuals and user's guides was sought and followed. In addition, a proposed modeling protocol was presented to the Florida Department of Environmental Protection for review and comment. Florida Department of Environmental Protection staff subsequently accepted this modeling protocol. The air quality analysis for the proposed IGCC facilities was conducted in accordance with the approved modeling protocol.

Attainment status of criteria pollutants is important information to be considered in the air quality impact analysis. As previously noted in Section 3.2.2, the entire state of Florida, including Orange County, is in attainment with NAAQS and state ambient air quality standards for all pollutants, including the recently implemented PM-2.5 and 8-hour O₃ standards. The PSD Class I area nearest to the Stanton Energy Center is Chassahowitzka National Wildlife Refuge, about 90 miles to the west-northwest on the Gulf of Mexico.

D.2 POLLUTANTS EVALUATED

Most emissions would result from combustion of synthesis gas in the gas combustion turbine during normal operations. The exhaust gas would be released to the atmosphere via the 205-ft HRSG stack. Table 2.1.3 previously presented stack emissions at full load assuming pollutant removal by synthesis gas cleanup systems, but no post-combustion controls (i.e., no selective catalytic reduction or CO catalyst control). Annual emissions are conservatively based on continuous year-round operation (100% capacity factor). The principal pollutants would be SO₂, NO_x, particulate matter, CO, and volatile organic compounds (VOCs). Trace emissions of other pollutants would include formaldehyde, toluene, xylenes, carbon disulfide, acetaldehyde, mercury, beryllium, benzene, arsenic, and others (Table 2.1.3).

D.3 MODEL SELECTION AND USE

Air quality models are applied at two levels: screening and refined. At the screening level, models provide conservative estimates of impacts to determine whether more detailed modeling is required.

Screening modeling can also be used to identify worst-case operating scenarios for subsequent refined modeling analysis. The current version of EPA's SCREEN3 Dispersion Model (EPA 1995a) (Version 96043; February 12, 1996) was employed as a screening tool to evaluate the various proposed IGCC/HRSG operating scenarios.

The refined level consists of techniques that provide more advanced technical treatment of atmospheric processes. Refined modeling requires more detailed and precise input data, but also provides improved estimates of source impacts. The American Meteorological Society (AMS)/EPA Regulatory MODel (AERMOD) modeling system (EPA 2004a; EPA 2004b) and 5 years of hourly meteorological data were used in the ambient impact analysis. AERMOD was used to obtain refined impact predictions for short-term periods (i.e., periods equal to or less than 24 hours). AERMOD was also utilized to obtain refined predictions of annual-average concentrations.

D.3.1 Screening Model Techniques

The proposed IGCC facilities would operate under several operating scenarios. These scenarios include different loads and ambient air temperatures and the optional use of supplemental duct-burner-firing and inlet air evaporative cooling. Plume dispersion and, therefore, ground-level impacts, would be affected by these different operating scenarios since emission rates, exit temperatures, and exhaust gas velocities would change.

The SCREEN3 dispersion model was used to evaluate each IGCC HRSG operating scenario for each pollutant of concern to identify the scenarios that cause the highest impacts. The SCREEN3 model implements screening methods contained in EPA's *Screening Procedures for Estimating the Air Quality Impact of Stationary Sources, Revised*. SCREEN3 is a simple model that calculates 1-hour average concentrations over a range of predefined worst-case meteorological conditions. The SCREEN3 model includes algorithms to assess building wake downwash effects and for analyzing concentrations in both simple and complex terrain.

A nominal emission rate of 10.0 grams per second (g/s) was used for all SCREEN3 model runs. The SCREEN3 model results were then adjusted to reflect the maximum emission rate for each operating scenario [i.e., model results were multiplied by the ratio of maximum emission rates (in g/s) to 10.0 g/s]. Summaries of the screening modeling results showing, for each IGCC HRSG operating scenario and pollutant evaluated, the SCREEN3 unadjusted 1-hour average maximum impact, emission rate adjustment ratio, and the adjusted SCREEN3 1-hour average maximum impact are provided in Section D.11.3.

D.3.2 Refined Model Techniques

Regulatory agency recommended procedures for conducting air quality impact assessments are contained in EPA's Guideline on Air Quality Models (GAQM). The GAQM is codified in Appendix W of 40 CFR 51. In the November 9, 2005, Federal Register, EPA approved the use of AERMOD as a GAQM Appendix A preferred model effective December 9, 2005. AERMOD is

recommended for use in a wide range of regulatory applications, including both simple and complex terrain. The AERMOD modeling system consists of meteorological and terrain preprocessing programs (AERMET and AERMAP, respectively) and the AERMOD dispersion model. The latest version of AERMOD (Version 04300) was used to assess IGCC project air quality impacts at receptor locations within about 30 miles of the project site.

D.4 MODEL OPTIONS

Procedures applicable to the AERMOD modeling system specified in the latest version of the User's Guide for the AMS/EPA Regulatory Model – AERMOD (September 2004) and EPA's November 9, 2005, revisions to the GAQM were followed. In particular, the AERMOD control pathway MODELOPT keyword parameters DFAULT and CONC were selected. Selection of the parameter DFAULT, which specifies use of the regulatory default options, is recommended by the GAQM. The CONC option specifies the calculation of concentrations. The proposed IGCC facilities would be located in southeastern Orange County. AERMOD options pertinent to urban areas, including increased surface heating (URBANOPT keyword) and pollutant exponential decay (HALFLIFE and DCAYCOEF keywords) were not employed. In addition, the option to use flagpole receptors (FLAGPOLE keyword) was not selected.

The AERMOD modeling system was used to determine short-term and annual average impact predictions by using the PERIOD parameter for the AVERTIME keyword.

D.5 NO₂ AMBIENT IMPACT ANALYSIS

For annual NO₂ impacts, the tiered screening approach described in the GAQM, was used. Tier 1 of this screening procedure assumes complete conversion of NO_x to NO₂. Tier 2 applies an empirically derived NO₂/NO_x ratio of 0.75 to the Tier 1 results.

D.6 TERRAIN CONSIDERATION

The GAQM defines *flat* terrain as terrain equal to the elevation of the stack base, *simple* terrain as terrain lower than the height of the stack top, and *complex* terrain as terrain exceeding the height of the stack being modeled.

Site elevation for the Stanton Energy Center is approximately 70 ft above mean sea level (ft-msl). The proposed IGCC HRSG stack height would be at an elevation of 205 ft above grade. Accordingly, terrain elevations above approximately 275 ft-msl would be classified as complex terrain. U.S. Geological Survey (USGS) 7.5-minute series topographic maps were examined for terrain features in the IGCC impact area (i.e., within an approximate 9-mile radius). Based on this examination, terrain in the vicinity of the site is classified as either flat or simple terrain.

In accordance with the GAQM recommendations for AERMOD, each modeled receptor was assigned a terrain elevation based on USGS 7.5-minute digital elevation model data and use of the AERMAP (Version 04300) preprocessing program. AERMAP was utilized in accordance with the

latest version (December 2005) of the user's guide for the AERMOD terrain preprocessor (AERMAP) and EPA's November 9, 2005, revisions to the GAQM. AERMAP prepares terrain data for use by AERMOD in simple and complex terrain situations. This allows AERMOD to account for terrain using a simplification of the procedure used in the CTDMPLUS air dispersion model.

D.7 BUILDING WAKE EFFECTS

The Clean Air Act Amendments of 1990 require the degree of emission limitation for control of any pollutant to not be affected by a stack height that exceeds good engineering practice (GEP) or any other dispersion technique. On July 8, 1985, EPA promulgated final stack height regulations (40 CFR 51). GEP stack height is defined as the highest of 65 meters, or a height established by applying the formula:

$$H_g = H + 1.5 L$$

where: H_g = GEP stack height.
 H = height of the structure or nearby structure.
 L = lesser dimension (height or projected width) of the nearby structure.

Nearby is defined as a distance up to five times the lesser of the height or width dimension of a structure or terrain feature, but not greater than 800 m. While GEP stack height regulations require that stack height used in modeling for determining compliance with NAAQS and PSD increments not exceed the GEP stack height, the actual stack height may be greater. Guidelines for determining GEP stack height have been issued by EPA (1985b).

The height proposed for the Stanton IGCC HRSG stack (i.e., 205 ft above grade level), as well as all other project emission sources, would be less than the *de minimis* GEP height of 65 meters (213 ft). Since the stack heights of the IGCC project emission sources would comply with the EPA promulgated final stack height regulations (40 CFR 51), actual project stack heights were used in the modeling analyses.

While the GEP stack height rules address the maximum stack height that can be employed in a dispersion model analysis, stacks having heights lower than GEP stack height can potentially result in higher downwind concentrations due to building downwash effects. AERMOD evaluates the effects of building downwash based on the plume rise model enhancements (PRIME) building downwash algorithms. For the IGCC ambient impact analysis, the complex downwash analysis implemented by AERMOD was performed using the current version of EPA's Building Profile Input Program (BPIP) for PRIME (BPIP-PRM) (Version 04274; September 30, 2004). The EPA BPIP program was used to determine the area of influence for each building, whether a particular stack is subject to building downwash, the area of influence for directionally dependent building downwash, and finally to generate the specific building dimension data required by the model. BPIP output consists of an array

of 36 direction-specific (10° to 360°) building heights (BUILDHGT keyword), lengths (BUILDLN keyword), widths (BUILDWID keyword), and along-flow (XBADJ keyword) and across-flow (YBADJ keyword) distances for each stack suitable for use as input to AERMOD. Dimensions of the building/structures evaluated for the wake effects were determined from engineering layouts and specifications and are shown in Table D.1. The buildings are shown as three-dimensional projections in Figure D.1.

Table D.1. Building/structure dimensions

Building/Structure	Dimensions		
	Width (m)	Length (m)	Height (m)
Natural gas unit steam turbine	18.3	43.2	13.5
Natural gas unit cooling tower	38.2	83.0	18.1
Natural gas unit 1A HRSG	12.1	47.5	25.6
Natural gas unit 2A HRSG	12.1	47.5	25.6
Natural gas unit administration building	18.3	33.2	5.3
Proposed IGCC HRSG	11.7	38.2	34.8
Proposed IGCC combustion turbine	10.3	28.7	9.7
Proposed IGCC fan inlet	9.4	18.0	21.3
Proposed IGCC gasifier structure	53.5	73.2	53.1
Proposed IGCC cooling tower	37.0	50.8	15.0
Proposed IGCC steam turbine	14.2	36.5	9.7
Proposed IGCC control building	18.5	33.2	5.1
Unit 1 cooling tower	—	93.5 (diameter)	131.4
Unit 1 boiler	55.6	78.5	68.6
Unit 2 cooling tower	—	93.5 (diameter)	131.4
Unit 2 boiler	51.7	80.8	68.6
Unit 2 precipitator	37.4	56.8	33.5
Air quality control building for Unit 2	54.3	67.2	32.0
Steam turbines for Units 1 and 2	32.4	158.0	30.5
Coal storage pile	91.4	121.9	10.7

Source: OUC 2006.

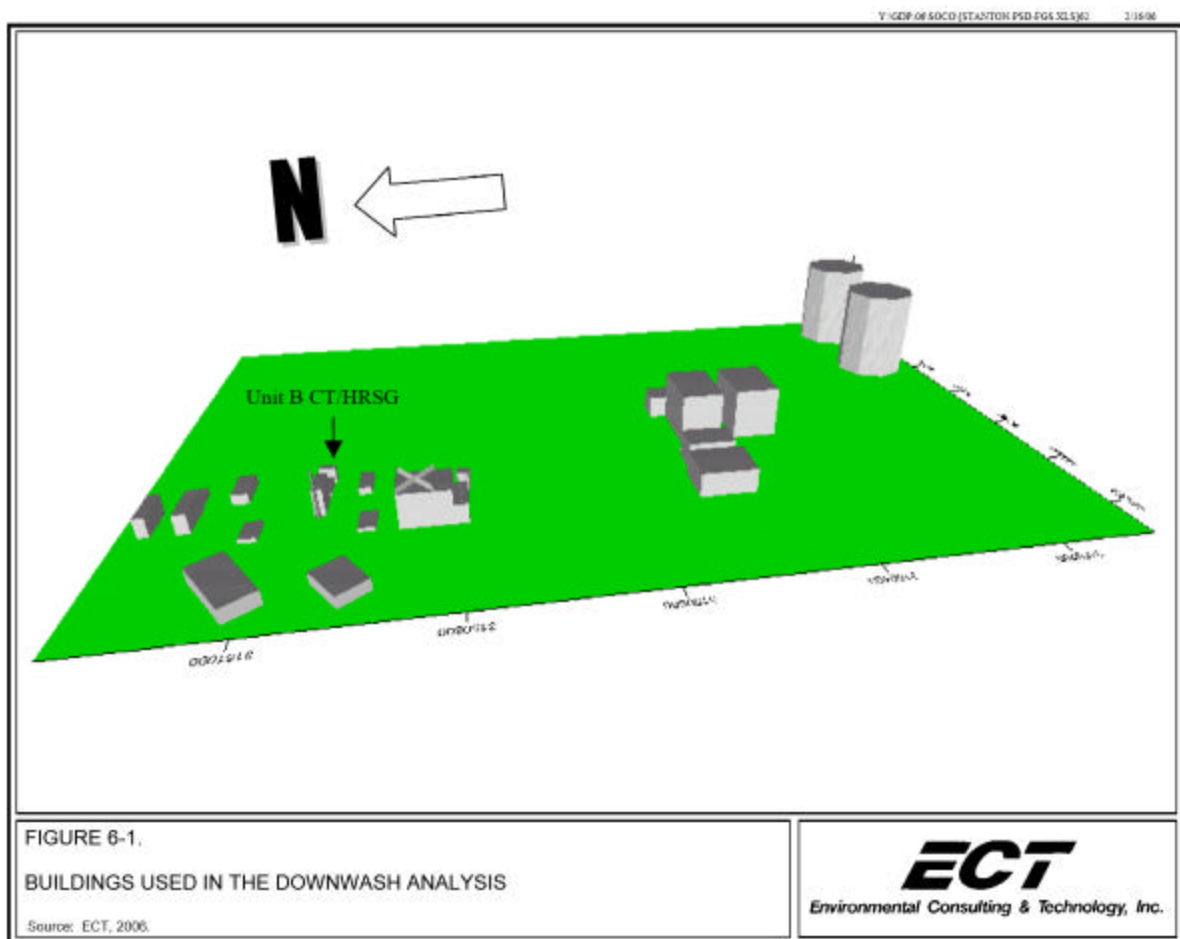


Figure D.1. Buildings used in the downwash analysis.

The entire perimeter of the Stanton Energy Center is fenced. Therefore, the nearest locations of general public access are at the facility fence lines.

Consistent with GAQM and Florida Department of Environmental Protection recommendations, the ambient impact analysis used the following receptor grids:

- Fence line receptors—Receptors placed on the site fence line spaced 164-ft apart.
- Near-Field Cartesian Receptors—Receptors between the center of the site and extending out to approximately 2 miles at 328-ft spacings.
- Mid-Field Cartesian Receptors—Receptors between about 2 miles and extending to approximately 4 miles at 820-ft spacings.
- Far-Field Cartesian Receptors—Receptors between about 4 miles and extending to approximately 9 miles at 1,640-ft spacings.

Figure D.2 illustrates a graphical representation of the near-field receptor grids (out to a distance of about 2 miles). A depiction of the full receptor grid (from about 2 to 9 miles) is shown in Figure D.3.

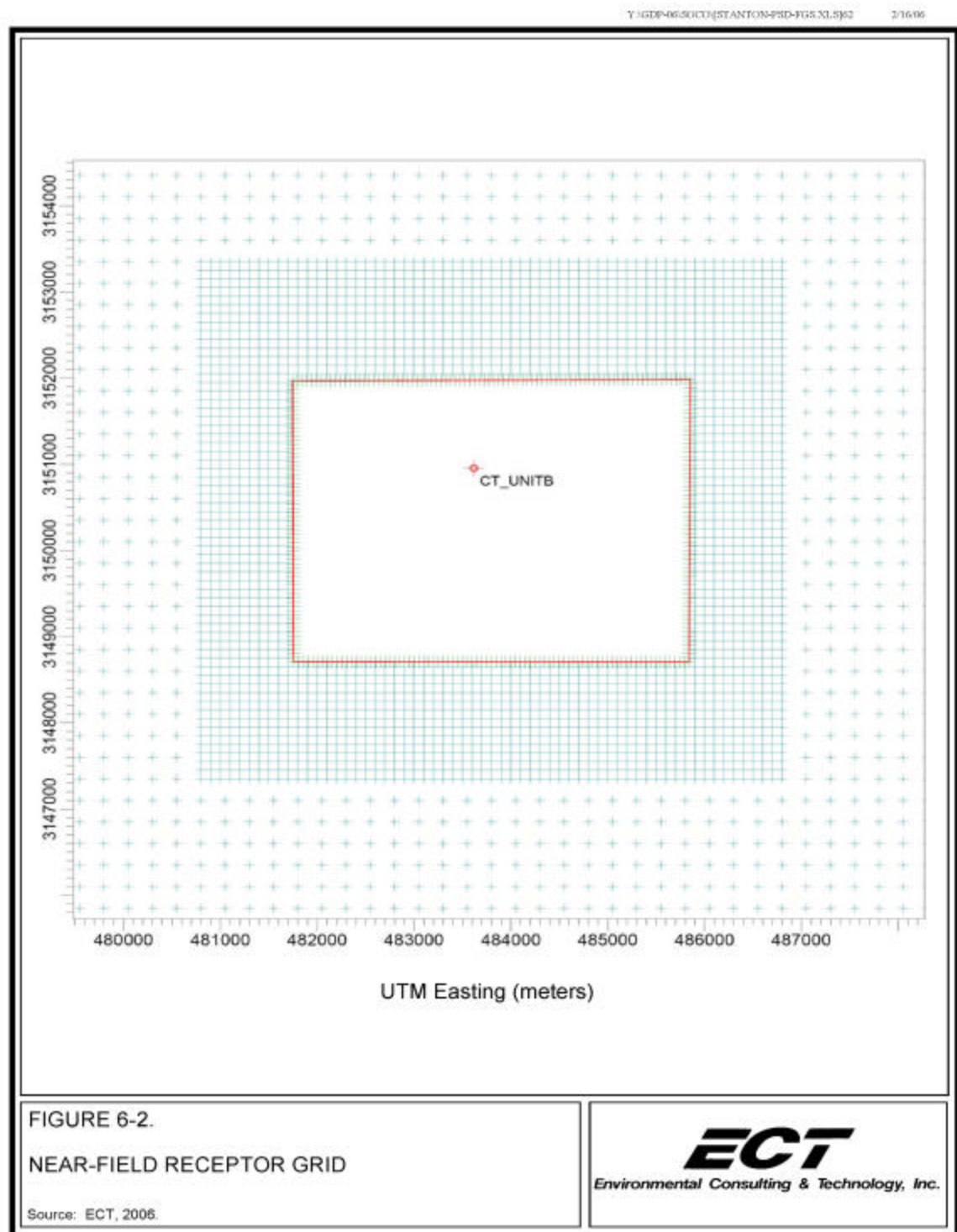


Figure D.2. Near-field receptor grid.

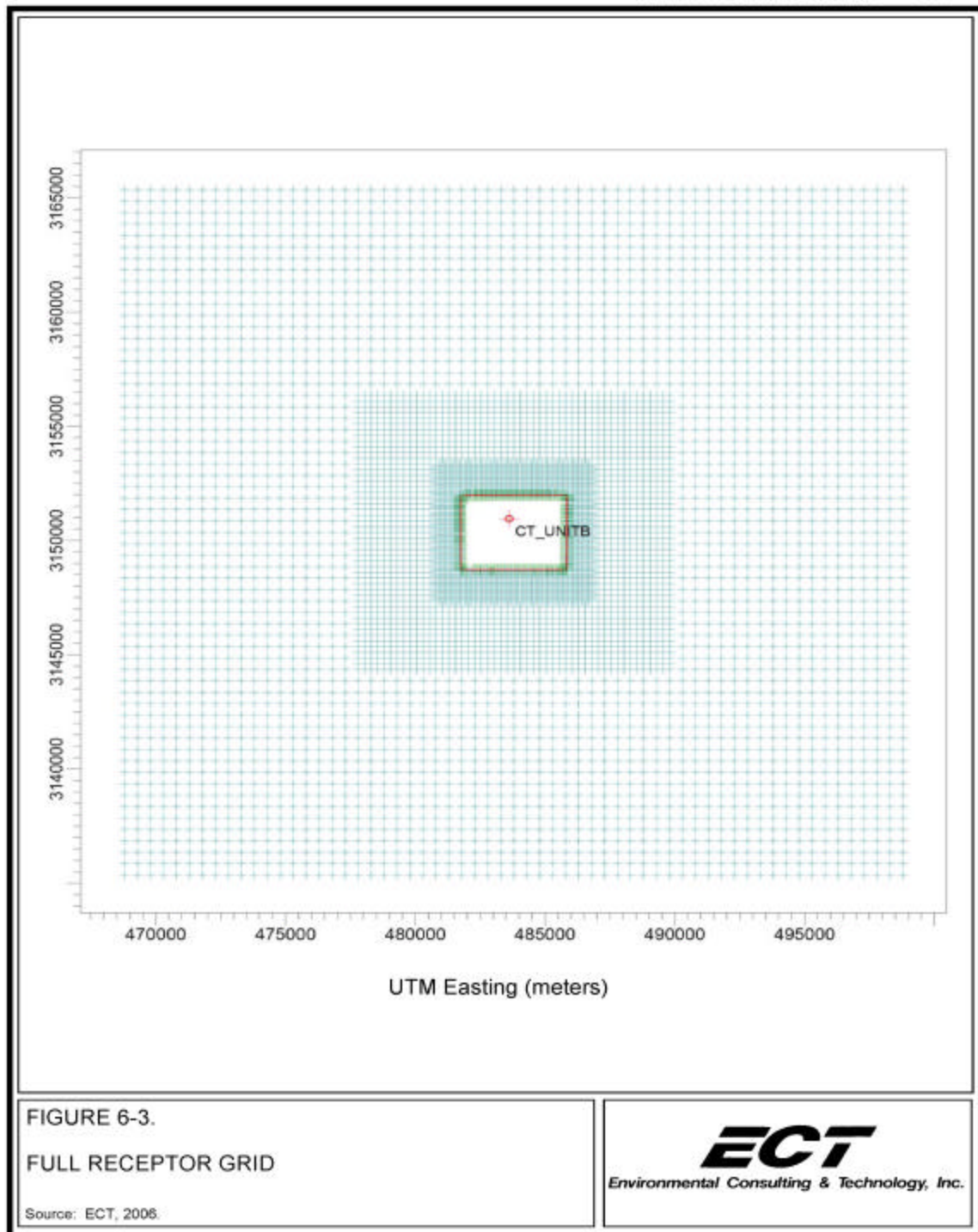


Figure D.3. Full receptor grid.

D.9 METEOROLOGICAL DATA

The AERMOD meteorological preprocessor AERMET (Version 04300) was used to process surface meteorological data collected at the Orlando International Airport (OIA) (Weather Bureau, Air Force and Navy Station No. 12815) and upper air data from Tampa Bay/Ruskin (Station No. 92801). Raw surface and upper air data for the years 1996 to 2000 were obtained from the National Climatic Data Center. Missing surface and upper air data (i.e., data gaps) were filled in accordance with EPA guidance.

AERMET creates two files that are used by AERMOD (i.e., surface and profile files). The surface file contains boundary layer parameters including friction velocity, Monin-Obukhov length, convective velocity scale, temperature scale, convectively generated boundary layer height, stable boundary layer height, and surface heat flux. The profile file contains multilevel data of wind speed, wind direction, and temperature. AERMET was utilized in accordance with the latest version (February 2005) of the User's Guide for the AERMOD Meteorological Preprocessor (AERMET) and EPA's November 9, 2005, revisions to the GAQM.

AERMET calculates hourly boundary layer parameters for use by AERMOD, including friction velocity, Monin-Obukhov length, convective velocity scale, temperature scale, convectively generated boundary layer height, stable boundary layer height, and surface heat flux. In addition, AERMET passes all observed meteorological parameters to AERMOD including wind direction and speed (at multiple heights, if available), temperature, and if available, measured turbulence. AERMOD uses this information to calculate concentrations in a manner that accounts for a dispersion rate that is a continuous function of meteorology.

D.9.1 Selection of Surface Characteristics

The AERMET preprocessing program was used to develop the meteorological data required by AERMOD. Area characteristics in the vicinity of proposed emission sources are important in determining the boundary layer parameter estimates. Obstacles to the wind flow, amount of moisture at the surface, and reflectivity of the surface all affect the boundary layer parameter estimates. The AERMET keywords `FREQ_SECT`, `SECTOR`, and `SITE_CHAR` are used to define the surface albedo, Bowen ratio, and surface roughness length (z_0). Figure D.4 shows the land use in the vicinity of the site that was used to determine the area characteristics.

The albedo is the fraction of total incident solar radiation reflected by the surface back to space without absorption. The daytime Bowen ratio is an indicator of surface moisture and is used for determining planetary boundary layer parameters for convective conditions. The surface roughness length is related to the height of obstacles to the wind flow and represents the height at which the mean horizontal wind speed is zero.

Guidance contained in the AERMET User's Guide (Tables 4-1 through 4-3), in conjunction with vicinity land use and aerial maps, were used to define the seasonal values of surface albedo, daytime

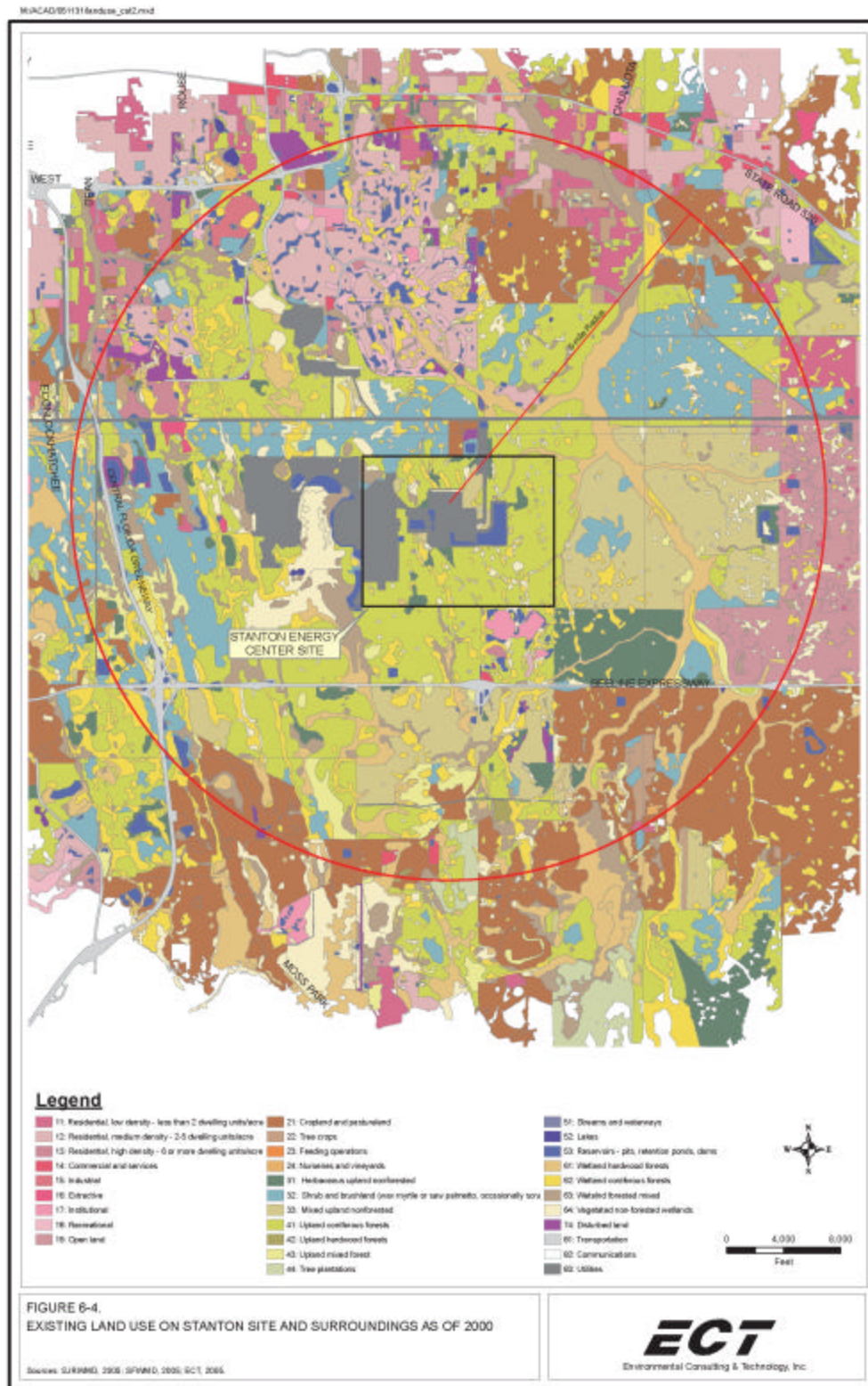


Figure D.4. Existing land use on Stanton site and surroundings as of 2000.

Bowen ratio, and surface roughness length for the proposed IGCC air quality impact assessment. The following specific AERMET parameters were used:

- After examining upwind fetch distances of about 2 miles, five sectors were defined for site characteristics. More than 80% of the land use in this area was found to be rural containing swamp (wetlands) and cultivated land use types provided in the AERMET User's Guide.
- Surface characteristics such as albedo, Bowen ratio, and surface roughness were assumed to vary seasonally, and parameters appropriate for the defined land use types were taken from the AERMET User's Guide.

D.10 MODELED EMISSION INVENTORY

In addition to the combined-cycle unit (the primary proposed emission source), the proposed IGCC facilities would include coal receiving, storage, handling, and feed preparation fugitive and point sources of PM/PM-10, a flare (for combustion of synthesis gas during startups and plant upsets), and a mechanical draft cooling tower.

Because proposed IGCC maximum air quality impacts were below the significant impact levels for all PSD pollutants, a full, multi-source interactive assessment of NAAQS attainment and PSD Class II increment consumption was not required.

D.11 AMBIENT IMPACT ANALYSIS RESULTS

D.11.1 Overview

Comprehensive screening and refined modeling was conducted to assess the air quality impacts resulting from proposed IGCC operations in accordance with the Florida Department of Environmental Protection-approved modeling protocol. This section provides the results of the air quality assessment with respect to near-field impacts (i.e., at receptors located within about 30 miles of the project site).

D.11.2 Conclusions

Comprehensive dispersion modeling using the EPA SCREEN3 (screening) and AERMOD (refined) dispersion models demonstrates that operation of the proposed IGCC facilities would result in ambient air quality impacts that would be well below the significant impact levels for all pollutants and all averaging periods. Accordingly, a multi-source interactive assessment of air quality impacts with respect to the ambient air quality standards and PSD Class II increments was not required.

Assessment of proposed IGCC toxic air pollutant emissions demonstrates that all project ambient air quality impacts for air toxics would be well below the relevant EPA-recommended exposure criteria.

D.11.3 Screening Modeling Results

As previously described, the EPA SCREEN3 dispersion model was used to assess each of the proposed IGCC HRSG operating cases. To aid in assessing the screening results, the operating cases were logically divided into two groups consistent with the emission calculations. Specifically, synthesis gas and natural gas firing operations each have a set of operating conditions defined by combustion turbine load, combustion turbine inlet air evaporative cooling, and HRSG duct burner firing. The combustion turbine HRSG operating cases evaluated for the air quality analyses include combinations of load (i.e., 100, 75, and 50%), ambient temperature (20, 70, and 95°F), and optional use of combustion turbine inlet air evaporative cooling and HRSG duct burner firing. The specific stack parameters (i.e., stack height, diameter, exhaust gas temperature, and velocity) associated with each operating case were previously shown.

The specific exhaust gas temperatures and velocities for each operating case were employed in SCREEN3. Since SCREEN3 model results are directly proportional to emission rates, an emission rate of 10.0 g/sec was used for all IGCC HRSG operating cases so that the model results could be easily scaled to reflect the specific emission rates for each modeled pollutant. Modeling was conducted for the IGCC pollutants that would be projected to exceed the PSD significant emission rate thresholds as previously shown (i.e., NO_x, SO₂, PM-10, and CO).

The SCREEN3 model results were used to identify the specific IGCC HRSG operational cases that would be expected to produce the highest air quality impacts. These worst-case operating cases for each pollutant were then carried forward to the refined modeling analyses.

SCREEN3 model results for NO₂, SO₂, PM-10, and CO while firing synthesis gas and natural gas are shown in Tables D.2 through D.5, respectively. For each of these pollutants, the synthesis gas operating cases resulted in higher impacts than the natural gas cases.

For NO₂, Table D.2 shows that Case No. 6-Syn (100% load at 70°F, duct firing, and evaporative cooling) results in the highest predicted hourly average concentration of 28.1 µg/m³. Therefore, Case No. 6-Syn was selected for the refined NO₂ analyses.

For SO₂, Table D.3 shows that Case No. 10-Syn (100% load at 95°F, duct firing, and evaporative cooling) results in the highest predicted hourly average concentration of 5.41 µg/m³. Therefore, Case No. 10-Syn was selected for the refined SO₂ analyses.

For PM-10, Table D.4 shows that Case No. 10-Syn (100% load at 95°F, duct firing, and evaporative cooling) results in the highest predicted hourly average concentration of 5.48 µg/m³. Therefore, Case No. 10-Syn was selected for the remainder of the PM-10 analyses.

For CO, Table D.5 shows that Case No. 10-Syn (100% load at 95°F, duct firing, and evaporative cooling) results in the highest predicted hourly average concentration of 22.29 µg/m³. Therefore, Case No. 10-Syn was selected for the remainder of the CO analyses.

**Table D.2. SCREEN3 model results—NO₂ impacts: annual average
operating conditions—IGCC HRSG**

Operating Scenarios						1-Hour Impacts			
Case No.	Load	Ambient Temperature	Emission Rate	Evaporative Cooling	Duct Burners ¹	SCREEN3 Unadjusted 10 g/s Results	Emission Rate Factor	SCREEN3 Adjusted Results	Downwind Distance
	(%)	(°F)	(g/s)	(Y/N)	(Y/N)	(ug/m ³)	(g/s)	(ug/m ³)	(m)
A. Syngas Operations									
4-SYN	100	70	23.4	N	N	9.89	2.34	23.1	1,072
5-SYN	100	70	23.7	Y	N	9.88	2.37	23.4	1,072
6-SYN	100	70	28.4	Y	Y	9.91	2.84	28.1	1,071
7-SYN	75	70	18.7	N	N	12.33	1.872	23.1	1,106
B. Natural Gas Operations									
5-NG	100	70	4.03	N	N	9.97	0.403	4.02	1,200
6-NG	100	70	4.07	Y	N	9.91	0.407	4.03	1,071
7-NG	100	70	5.30	Y	Y	10.14	0.530	5.37	1,174
8-NG	75	70	3.27	N	N	13.54	0.327	4.43	1,075
9-NG	50	70	2.58	N	N	14.89	0.258	3.84	1,044

¹ Fired exclusively with natural gas.

Table D.3. SCREEN3 model results—SO₂ impacts—IGCC HRSG

Operating Scenarios						1-Hour Impacts			
Case No.	Load	Ambient Temperature	Emission Rate	Evaporative Cooling	Duct Burners ¹	SCREEN3 Unadjusted 10 g/s Results	Emission Rate Factor	SCREEN3 Adjusted Results	Downwind Distance
	(%)	(°F)	(g/s)	(Y/N)	(Y/N)	(ug/m ³)	(g/s)	(ug/m ³)	(m)
A. Syngas Operations									
1-SYN	100	20	4.51	N	N	8.60	0.451	3.88	1,115
2-SYN	100	20	4.55	N	Y	8.70	0.455	3.96	1,110
3-SYN	75	20	3.67	N	N	9.79	0.367	3.59	1,074
4-SYN	100	70	4.41	N	N	9.89	0.441	4.36	1,072
5-SYN	100	70	4.48	Y	N	9.88	0.448	4.42	1,072
6-SYN	100	70	4.52	Y	Y	9.91	0.452	4.48	1,071
7-SYN	75	70	3.57	N	N	12.3	0.357	4.40	1,106
8-SYN	100	95	3.97	N	N	13.2	0.397	5.22	1,085
9-SYN	100	95	4.27	Y	N	12.2	0.427	5.20	1,110
10-SYN	100	95	4.31	Y	Y	12.6	0.431	5.41	1,100
11-SYN	75	95	3.27	N	N	16.1	0.327	5.26	1,019
B. Natural Gas Operations									
1-NG	100	20	0.146	N	N	7.79	0.0146	0.114	1,148
2-NG	100	20	0.182	N	Y	8.06	0.0182	0.147	1,136
3-NG	75	20	0.118	N	N	9.79	0.0118	0.115	1,074
4-NG	50	20	0.091	N	N	9.92	0.0091	0.090	1,071
5-NG	100	70	0.131	N	N	9.97	0.0131	0.131	1,200
6-NG	100	70	0.132	N	N	9.91	0.0132	0.131	1,071
7-NG	100	70	0.172	N	Y	10.1	0.0172	0.174	1,174
8-NG	75	70	0.106	N	N	13.5	0.0106	0.144	1,075
9-NG	50	70	0.084	N	N	14.9	0.0084	0.125	1,044
10-NG	100	95	0.121	N	N	13.4	0.0121	0.162	1,078
11-NG	100	95	0.127	N	N	12.8	0.0127	0.163	1,093
12-NG	100	95	0.165	N	Y	13.2	0.0165	0.218	1,082
13-NG	75	95	0.101	N	N	17.0	0.0101	0.172	1,002
14-NG	50	95	0.079	N	N	19.4	0.0079	0.153	962

¹ Fired exclusively with natural gas.

Table D.4. SCREEN3 model results—PM-10 impacts—IGCC HRSG

Operating Scenarios						1-Hour Impacts			
Case No.	Load	Ambient	Emission	Evaporative	Duct	SCREEN3	Emission	SCREEN3	Downwind
		Temperature	Rate	Cooling	Burners ¹	Unadjusted	Rate	Adjusted	
		(° F)	(g/s)	(Y/N)	(Y/N)	10 g/s Results	Factor	Results	
	(%)					(ug/m ³)	(g/s)	(ug/m ³)	(m)
A. Syngas Operations									
2-SYN	100	20	4.57	N	Y	8.70	0.457	3.98	1,110
3-SYN	75	20	3.18	N	N	9.79	0.318	3.11	1,074
4-SYN	100	70	3.83	N	N	9.89	0.383	3.79	1,072
5-SYN	100	70	3.88	Y	N	9.88	0.388	3.83	1,072
6-SYN	100	70	4.51	Y	Y	9.91	0.451	4.47	1,071
7-SYN	75	70	3.10	N	N	12.3	0.310	3.82	1,106
8-SYN	100	95	3.44	N	N	13.2	0.344	4.52	1,085
9-SYN	100	95	3.70	Y	N	12.2	0.370	4.51	1,110
10-SYN	100	95	4.37	Y	Y	12.6	0.437	5.48	1,100
11-SYN	75	95	2.83	N	N	16.1	0.283	4.56	1,019
B. Natural Gas Operations									
1-NG	100	20	2.29	N	N	7.79	0.229	1.78	1,148
2-NG	100	20	2.93	N	Y	8.06	0.293	2.36	1,136
3-NG	75	20	2.29	N	N	9.79	0.229	2.24	1,074
4-NG	50	20	2.28	N	N	9.92	0.228	2.26	1,071
5-NG	100	70	2.29	N	N	9.97	0.229	2.28	1,200
6-NG	100	70	2.29	N	N	9.91	0.229	2.27	1,071
7-NG	100	70	2.93	N	Y	10.1	0.293	2.97	1,174
8-NG	75	70	2.29	N	N	13.5	0.229	3.10	1,075
9-NG	50	70	2.28	N	N	14.9	0.228	3.39	1,044
10-NG	100	95	2.29	N	N	13.4	0.229	3.07	1,078
11-NG	100	95	2.29	N	N	12.8	0.229	2.93	1,093
12-NG	100	95	2.93	N	Y	13.2	0.293	3.88	1,082
13-NG	75	95	2.29	N	N	17.0	0.229	3.90	1,002
14-NG	50	95	2.28	N	N	19.4	0.228	4.42	962

¹ Fired exclusively with natural gas.
Source: OUC 2006.

Table D.5. SCREEN3 model results for CO impacts—IGCC HRSG

Operating Scenarios						1-Hour Impacts			
Case No.	Load	Ambient Temperature	Emission Rate	Evaporative Cooling	Duct Burners ¹	SCREEN3 Unadjusted 10 g/s Results	Emission Rate Factor	SCREEN3 Adjusted Results	Downwind Distance
	(%)	(°F)	(g/s)	(Y/N)	(Y/N)	(ug/m ³)	(g/s)	(ug/m ³)	(m)
A. Syngas Operations									
1-SYN	100	20	11.31	N	N	8.60	1.131	9.72	1,115
2-SYN	100	20	18.04	N	Y	8.70	1.804	15.70	1,110
3-SYN	75	20	9.25	N	N	9.79	0.925	9.06	1,074
4-SYN	100	70	11.33	N	N	9.89	1.133	11.20	1,072
5-SYN	100	70	11.42	Y	N	9.88	1.142	11.28	1,072
6-SYN	100	70	17.70	Y	Y	9.91	1.770	17.53	1,071
7-SYN	75	70	9.18	N	N	12.3	0.918	11.32	1,106
8-SYN	100	95	10.45	N	N	13.2	1.045	13.74	1,085
9-SYN	100	95	11.06	Y	N	12.2	1.106	13.47	1,110
10-SYN	100	95	17.76	Y	Y	12.6	1.776	22.29	1,100
11-SYN	75	95	8.78	N	N	16.1	0.878	14.14	1,019
B. Natural Gas Operations									
1-NG	100	20	11.04	N	N	7.79	1.10	8.60	1,148
2-NG	100	20	17.74	N	Y	8.06	1.77	14.31	1,136
3-NG	75	20	8.31	N	N	9.79	0.831	8.13	1,074
4-NG	50	20	7.66	N	N	9.92	0.766	7.59	1,071
5-NG	100	70	9.88	N	N	9.97	0.988	9.85	1,200
6-NG	100	70	9.96	N	N	9.91	1.00	9.87	1,071
7-NG	100	70	17.39	N	Y	10.1	1.74	17.63	1,174
8-NG	75	70	8.21	N	N	13.5	0.821	11.12	1,075
9-NG	50	70	7.11	N	N	14.9	0.711	10.59	1,044
10-NG	100	95	9.21	N	N	13.4	0.921	12.35	1,078
11-NG	100	95	9.54	N	N	12.8	0.954	12.22	1,093
12-NG	100	95	16.67	N	Y	13.2	1.67	22.05	1,082
13-NG	75	95	7.66	N	N	17.0	0.766	13.03	1,002
14-NG	50	95	6.84	N	N	19.4	0.684	13.26	962

¹ Fired exclusively with natural gas.

D.11.4 REFINED MODELING RESULTS

The refined EPA AERMOD modeling system, using five years (1996–2000) of hour-by-hour meteorology and comprehensive receptor grids, was employed to evaluate each of the maximum impact operating cases identified by the SCREEN3 model.

Detailed proposed IGCC AERMOD results for each year of meteorology are summarized in Table D.6 (annual NO₂), Table D.7 (annual SO₂), Table D.8 (24-hour SO₂), Table D.9 (3-hour SO₂), Table D.10 (annual PM-10), Table D.11 (24-hour PM-10), Table D.12 (8-hour CO), and Table D.13 (1-hour CO). These tables provide maximum IGCC impacts, the locations of these impacts, and relevant regulatory criteria.

Maximum IGCC air quality impacts using AERMOD and the identified worst-case operating cases are summarized in Table D.14. The AERMOD results presented in Table D.14 demonstrate that IGCC air quality impacts, for all pollutants and averaging periods, would be below the significant impact levels (also see Table 4.1.1).

D.11.5 AIR TOXICS MODELING RESULTS

The refined AERMOD modeling system was also used to assess IGCC impacts with respect to toxic air pollutants. Table D.15 shows maximum IGCC air quality impacts for a variety of metallic and organic toxic air pollutants in comparison to chronic and acute exposure criteria obtained from EPA's Integrated Risk Information System (IRIS). As shown in Table D.15, all IGCC ambient impacts with respect to air toxics are well below the EPA-recommended exposure criteria.

Table D.6. AERMOD model results—maximum annual average NO₂ impacts

Maximum Annual Impacts	1996	1997	1998	1999	2000
Unadjusted AERMOD Impact ($\mu\text{g}/\text{m}^3$) ¹	0.0273	0.0269	0.0277	0.0207	0.0214
Unit B CT/HRSG Emission Rate (g/s)	28.40	28.40	28.40	28.40	28.40
Tier 1 Impact ($\mu\text{g}/\text{m}^3$) ²	0.776	0.763	0.787	0.588	0.608
Tier 2 Impact ($\mu\text{g}/\text{m}^3$)	0.582	0.573	0.590	0.441	0.456
PSD Significant Impact ($\mu\text{g}/\text{m}^3$)	1.0	1.0	1.0	1.0	1.0
Exceed PSD Significant Impact (Y/N)	N	N	N	N	N
Percent of PSD Significant Impact (%)	58.2	57.3	59.0	44.1	45.6
PSD <i>de minimis</i> Ambient Impact Threshold ($\mu\text{g}/\text{m}^3$)	14.0	14.0	14.0	14.0	14.0
Exceed PSD <i>de minimis</i> Ambient Impact (Y/N)	N	N	N	N	N
Receptor UTM Easting (m)	483,577	483,676	483,676	483,725	483,775
Receptor UTM Northing (m)	3,151,975	3,151,976	3,151,976	3,151,976	3,151,976
Distance From Grid Origin (m)	1,026	1,027	1,027	1,031	1,038
Direction From Grid Origin (Vector °)	358	3	3	6	9

¹ Based on modeled emission rate of 1.0 g/s.

² Unadjusted AERMOD impact times Unit B CT/HRSG emission rate (assumed complete conversion of NO_x to NO₂; i.e., NO₂/NO_x ratio of 1.0).

³ Tier 1 impact times USEPA national default NO₂/NO_x ratio of 0.75.

Table D.7. AERMOD model results—maximum annual average SO₂ impacts

Maximum Annual Impacts	1996	1997	1998	1999	2000
Unadjusted AERMOD Impact ($\mu\text{g}/\text{m}^3$) ¹	0.0278	0.0274	0.0281	0.0210	0.0215
Unit B CT/HRSG Emission Rate (g/s)	4.31	4.31	4.31	4.31	4.31
Adjusted Impact ($\mu\text{g}/\text{m}^3$) ²	0.120	0.118	0.121	0.091	0.092
PSD Significant Impact ($\mu\text{g}/\text{m}^3$)	1.0	1.0	1.0	1.0	1.0
Exceed PSD Significant Impact (Y/N)	N	N	N	N	N
Percent of PSD Significant Impact (%)	12.0	11.8	12.1	9.1	9.2
Receptor UTM Easting (m)	483,577	483,676	483,676	483,725	483,824
Receptor UTM Northing (m)	3,151,975	3,151,976	3,151,976	3,151,976	3,151,976
Distance From Grid Origin (m)	1,026	1,027	1,027	1,031	1,046
Direction From Grid Origin (Vector °)	358	3	3	6	11

¹ Based on modeled emission rate of 1.0 g/s.

² Unadjusted AERMOD impact times Unit B CT/HRSG emission rate.

Table D.8. AERMOD model results—maximum 3-hour average SO₂ impacts

Maximum 3-Hour Impacts	1996	1997	1998	1999	2000
Unadjusted AERMOD Impact ($\mu\text{g}/\text{m}^3$) ¹	0.567	0.700	0.710	0.486	0.506
Unit B CT/HRSG Emission Rate (g/s)	4.31	4.31	4.31	4.31	4.31
Adjusted Impact ($\mu\text{g}/\text{m}^3$) ²	2.44	3.02	3.06	2.09	2.18
PSD Significant Impact ($\mu\text{g}/\text{m}^3$)	25.0	25.0	25.0	25.0	25.0
Exceed PSD Significant Impact (Y/N)	N	N	N	N	N
Percent of PSD Significant Impact (%)	9.8	12.1	12.2	8.4	8.7
Receptor UTM Easting (m)	484,567	483,626	483,626	483,676	482,686
Receptor UTM Northing (m)	3,151,979	3,151,975	3,151,975	3,151,976	3,151,971
Distance From Grid Origin (m)	1,399	1,025	1,025	1,027	1,384
Direction From Grid Origin (Vector °)	43	0	0	3	318
Date of Maximum Impact	1/2/96	4/28/97	1/27/98	1/02/99	11/24/00
Julian Date of Maximum Impact	02	118	27	02	329
Ending Hour of Maximum Impact	2100	0300	0600	2100	2400

¹ Based on modeled emission rate of 1.0 g/s.² Unadjusted AERMOD impact times Unit B CT/HRSG emission rate.**Table D.9. AERMOD model results—maximum 24-hour average SO₂ impacts**

Maximum 24-Hour Impacts	1996	1997	1998	1999	2000
Unadjusted AERMOD Impact ($\mu\text{g}/\text{m}^3$) ¹	0.241	0.273	0.328	0.250	0.200
Unit B CT/HRSG Emission Rate (g/s)	4.31	4.31	4.31	4.31	4.31
Adjusted Impact ($\mu\text{g}/\text{m}^3$) ²	1.04	1.18	1.41	1.08	0.86
PSD Significant Impact ($\mu\text{g}/\text{m}^3$)	5.0	5.0	5.0	5.0	5.0
Exceed PSD Significant Impact (Y/N)	N	N	N	N	N
Percent of PSD Significant Impact (%)	20.8	23.5	28.2	21.6	17.2
PSD <i>de minimis</i> Ambient Impact Threshold ($\mu\text{g}/\text{m}^3$)	13.0	13.0	13.0	13.0	13.0
Exceed PSD <i>de minimis</i> Ambient Impact (Y/N)	N	N	N	N	N
Percent of PSD <i>de minimis</i> Ambient Impact (%)	8.0	9.0	10.9	8.3	6.6
Receptor UTM Easting (m)	483,577	483,725	483,478	483,478	482,636
Receptor UTM Northing (m)	3,151,975	3,151,976	3,151,975	3,151,975	3,151,971
Distance From Grid Origin (m)	1,026	1,031	1,034	1,034	1,418
Direction From Grid Origin (Vector °)	358	6	352	352	316
Date of Maximum Impact	10/07/96	04/28/97	03/08/98	01/23/99	11/24/00
Julian Date of Maximum Impact	281	118	67	23	329

¹ Based on modeled emission rate of 1.0 g/s.² Unadjusted AERMOD impact times Unit B CT/HRSG emission rate.

Table D.10. AERMOD model results—maximum annual average PM-10 impacts

Maximum Annual Impacts	1996	1997	1998	1999	2000
AERMOD Impact ($\mu\text{g}/\text{m}^3$) ¹	0.3075	0.3463	0.3331	0.2763	0.2502
PSD Significant Impact ($\mu\text{g}/\text{m}^3$)	1.0	1.0	1.0	1.0	1.0
Exceed PSD Significant Impact (Y/N)	N	N	N	N	N
Percent of PSD Significant Impact (%)	30.7	34.6	33.3	27.6	25.0
Receptor UTM Easting (m)	483,527	483,577	483,577	483,181	483,577
Receptor UTM Northing (m)	3,151,975	3,151,975	3,151,975	3,151,973	3,151,975
Distance From Grid Origin (m)	1,029	1,026	1,026	1,114	1,026
Direction From Grid Origin (Vector °)	355	358	358	337	358

¹ Impact for all Unit B PM₁₀ emission sources.

Table D.11. AERMOD model results—maximum 24-hour average PM-10 impacts

Maximum 24-Hour Impacts	1996	1997	1998	1999	2000
AERMOD Impact ($\mu\text{g}/\text{m}^3$) ¹	2.748	4.381	3.067	3.862	3.412
PSD Significant Impact ($\mu\text{g}/\text{m}^3$)	5.0	5.0	5.0	5.0	5.0
Exceed PSD Significant Impact (Y/N)	N	N	N	N	N
Percent of PSD Significant Impact (%)	55.0	87.6	61.3	77.2	68.2
PSD <i>de minimis</i> Ambient Impact Threshold ($\mu\text{g}/\text{m}^3$)	10.0	10.0	10.0	10.0	10.0
Exceed PSD <i>de minimis</i> Ambient Impact (Y/N)	N	N	N	N	N
Receptor UTM Easting (m)	483,500	483,577	484,022	483,600	483,428
Receptor UTM Northing (m)	3,148,706	3,151,975	3,151,977	3,152,050	3,151,974
Distance From Grid Origin (m)	2,247	1,026	1,103	1,100	1,042
Direction From Grid Origin (Vector °)	183	358	21	359	349
Date of Maximum Impact	12/31/96	01/04/97	09/21/98	06/16/99	07/26/00
Julian Date of Maximum Impact	366	04	264	167	208

¹ Impact for all Unit B PM₁₀ emission sourcers.

Table D.12. AERMOD model results—maximum 8-hour average CO impacts

Maximum 8-Hour Impacts	1996	1997	1998	1999	2000
Unadjusted AERMOD Impact ($\mu\text{g}/\text{m}^3$) ¹	0.460	0.573	0.539	0.393	0.393
Unit B CT/HRSG Emission Rate (g/s)	17.8	17.8	17.8	17.8	17.8
Adjusted Impact ($\mu\text{g}/\text{m}^3$) ²	8.17	10.2	9.57	6.98	6.98
PSD Significant Impact ($\mu\text{g}/\text{m}^3$)	500.0	500.0	500.0	500.0	500.0
Exceed PSD Significant Impact (Y/N)	N	N	N	N	N
Percent of PSD Significant Impact (%)	1.6	2.0	1.9	1.4	1.4
PSD <i>de minimis</i> Ambient Impact Threshold ($\mu\text{g}/\text{m}^3$)	575.0	575.0	575.0	575.0	575.0
Exceed PSD <i>de minimis</i> Ambient Impact (Y/N)	N	N	N	N	N
Percent of PSD <i>de minimis</i> Ambient Impact (%)	1.4	1.8	1.7	1.2	1.2
Receptor UTM Easting (m)	483,626	483,676	482,933	483,478	483,923
Receptor UTM Northing (m)	3,151,975	3,151,976	3,151,972	3,151,975	3,151,977
Distance From Grid Origin (m)	1,025	1,027	1,232	1,034	1,071
Direction From Grid Origin (Vector °)	0	3	326	352	16
Date of Maximum Impact	04/30/96	04/28/97	02/16/98	02/01/99	01/23/00
Julian Date of Maximum Impact	121	118	47	32	23
Ending Hour of Maximum Impact	0800	0800	0800	1600	1600

¹ Based on modeled emission rate of 1.0 g/s.

² Unadjusted AERMOD impact times Unit B CT/HRSG emission rate.

**Table D.13. AERMOD model results—maximum 1-hour
average CO impacts**

Maximum 1-Hour Impacts	1996	1997	1998	1999	2000
Unadjusted AERMOD Impact ($\mu\text{g}/\text{m}^3$) ¹	0.768	0.763	0.772	0.741	0.747
Unit B CT/HRSG Emission Rate (g/s)	17.8	17.8	17.8	17.8	17.8
Adjusted Impact ($\mu\text{g}/\text{m}^3$) ²	13.6	13.6	13.7	13.2	13.3
PSD Significant Impact ($\mu\text{g}/\text{m}^3$)	2,000.0	2,000.0	2,000.0	2,000.0	2,000.0
Exceed PSD Significant Impact (Y/N)	N	N	N	N	N
Percent of PSD Significant Impact (%)	0.7	0.7	0.7	0.7	0.7
Receptor UTM Easting (m)	483,626	483,725	483,626	483,626	483,577
Receptor UTM Northing (m)	3,151,975	3,151,976	3,151,975	3,151,975	3,151,975
Distance From Grid Origin (m)	1,025	1,031	1,025	1,025	1,026
Direction From Grid Origin (Vector °)	0	6	0	0	358
Date of Maximum Impact	06/11/96	09/27/97	09/03/98	12/12/99	04/13/00
Julian Date of Maximum Impact	163	270	246	346	104
Ending Hour of Maximum Impact	2000	0100	0500	0800	1900

¹ Based on modeled emission rate of 1.0 g/s.

² Unadjusted AERMOD impact times Unit B CT/HRSG emission rate.

**Table D.14. Refined (AERMOD) modeling results—
maximum criteria pollutant impacts**

Pollutant	Averaging time	Maximum impact ($\mu\text{g}/\text{m}^3$)	Significant impact level ($\mu\text{g}/\text{m}^3$)
NO _x	Annual	0.59	1
PM-10	Annual	0.35	1
	24-hour	4.4	5
SO ₂	Annual	0.12	1
	24-hour	1.4	5
	3-hour	3.1	25
CO	8-Hour	10.2	500
	1-Hour	13.7	2,000

Source: OUC 2006.

Table D.15. Refined (AERMOD) model results—toxic air pollutants ; syngas

Chemical Compound	CT/HRSG Emissions ^a		Inhalation Unit Risk Factor ^b (ug/m ³) ⁻¹	Reference Concentration ^b (ug/m ³)	Cancer Risk ^c	Hazard Coefficient ^d
	(lb/hr)	(g/s)				
2-Methylnaphthalene	8.58E-04	1.08E-04	NA	NA	NA	NA
Acenaphthylene	6.19E-05	7.81E-06	NA	NA	NA	NA
Acetaldehyde	4.29E-03	5.41E-04	2.20E-06	9.00E+00	3.35E-11	1.69E-06
Antimony	9.53E-03	1.20E-03	NA	2.00E-01	NA	1.69E-04
Arsenic	5.01E-03	6.31E-04	4.30E-03	5.00E-01	7.63E-08	3.55E-05
Benzaldehyde	6.91E-03	8.71E-04	NA	NA	NA	NA
Benzene	1.16E-02	1.46E-03	7.80E-06	3.00E+01	3.21E-10	1.37E-06
Benzo(a)anthracene	5.48E-06	6.91E-07	1.10E-04	NA	2.14E-12	NA
Benzo(e)pyrene	1.31E-05	1.65E-06	8.86E-04	NA	4.12E-11	NA
Benzo(g,h,i)perylene	2.26E-05	2.85E-06	NA	NA	NA	NA
Beryllium	2.15E-04	2.70E-05	2.40E-03	2.00E-02	1.82E-09	3.80E-05
Cadmium	6.91E-03	8.71E-04	1.80E-03	2.00E-01	4.41E-08	1.22E-04
Carbon Disulfide	1.07E-01	1.35E-02	NA	7.00E+02	NA	5.43E-07
Chromium*	6.44E-03	8.11E-04	1.20E-02	8.00E-03	2.74E-07	2.85E-03
Cobalt	1.36E-03	1.71E-04	NA	NA	NA	NA
Formaldehyde	7.96E-02	1.00E-02	1.30E-05	NA	3.67E-09	NA
Lead	6.91E-03	8.72E-04	NA	9.00E-02	NA	2.72E-04
Manganese	7.39E-03	9.31E-04	NA	5.00E-02	NA	5.23E-04
Mercury	2.17E-03	2.73E-04	NA	3.00E-01	NA	2.56E-05
Naphthalene	1.27E-03	1.60E-04	NA	3.00E+00	NA	1.50E-06
Nickel	9.30E-03	1.17E-03	2.40E-04	5.00E-02	7.91E-09	6.59E-04
Selenium	6.91E-03	8.71E-04	NA	5.00E-01	NA	4.90E-05
Toluene	1.77E-03	2.23E-04	NA	5.00E+02	NA	1.25E-08
TOTAL					4.08E-07	4.75E-03
Risk Indicators					1.00E-06	1.00E+00
Percent of Indicator					41%	0.47%

^a Provided by SCS.^b Provided by EPA Integrated Risk Information System (IRIS).^c Unit risk factor multiplied by maximum annual average impact determined by AERMOD at an 1 g/s emission rate.^d Maximum AERMOD annual average impact divided by reference concentration.

Notes:

NA = Not Available

* conservatively assumed all chromium to be hexavalent.

Table D.16. Refined (AERMOD) model results—toxic air pollutants ; natural gas

Chemical Compound	CT/HRSG Emissions		Inhalation Unit Risk Factor ^a (ug/m ³) ⁻¹	Reference Concentration ^a (ug/m ³)	Cancer Risk ^b	Hazard Coefficient ^c
	(lb/hr)	(g/s)				
1,3-Butadiene	8.34E-04	1.05E-04	3.00E-05	2.00E+00	8.87E-11	1.48E-06
Acetaldehyde	7.76E-02	9.78E-03	2.20E-06	9.00E+00	6.05E-10	3.05E-05
Acrolein	1.24E-02	1.56E-03	NA	2.00E-02	NA	2.20E-03
Benzene	2.43E-02	3.06E-03	7.80E-06	3.00E+01	6.72E-10	2.87E-06
Ethylbenzene	6.21E-02	7.82E-03	NA	1.00E+03	NA	2.20E-07
Formaldehyde	6.18E-01	7.78E-02	1.30E-05	NA	2.84E-08	NA
Naphthalene	2.81E-03	3.54E-04	NA	3.00E+00	NA	3.32E-06
PAH	4.27E-03	5.38E-04	NA	NA	NA	NA
Propylene Oxide	5.63E-02	7.09E-03	3.70E-06	3.00E+01	7.38E-10	6.65E-06
Toluene	2.54E-01	3.20E-02	NA	5.00E+02	NA	1.80E-06
Xylenes	1.24E-01	1.56E-02	NA	1.00E+02	NA	4.39E-06
TOTAL					3.05E-08	2.25E-03
Risk Indicators					1.00E-06	1.00E+00
Percent of Indicator					3%	0.22%

^a Provided by EPA Integrated Risk Information System (IRIS).

^b Unit risk factor multiplied by maximum annual average impact determined by AERMOD at an 1 g/s emission rate.

^c Maximum AERMOD annual average impact divided by reference concentration.

Notes:

NA = Not Available